



AMERICAN<sup>®</sup>  
WHIRLPOOL

The Ultimate Hot Tub





AMERICAN<sup>®</sup>  
WHIRLPOOL

## *The Ultimate Hot Tub*

### **The Ultimate Hot Tub**

Built to last a lifetime American Whirlpool<sup>®</sup> features the worlds first Steel frame - Appliance Grade<sup>®</sup> structure. For the ultimate relaxing and healing experience, American Whirlpool<sup>®</sup> also features the worlds

first medically designed jet massage systems called Zone Therapy<sup>®</sup>. Experience the exclusive features that make your new American Whirlpool<sup>®</sup> the ultimate hot tub.

# 451

Dimensions	64" X 81" / 163 x 206 cm
Depth	31" / 79 cm
Seating Capacity	3
Water Capacity (gal/liters)	186 gal / 705 L
Weight (empty)	605 lbs / 274 kg
Weight (full)	2,151 lbs / 976 kg
Lounge	Yes
Illuminated Drink Holders	3
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
ABS Bottom Pan	Yes
Northern Exposure® Insulation	Yes
SmartTouch 2 Controls	Yes
Foot Relief Zone®	Yes
Performance Seating®	Yes
Head Cushions	3
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240/40A/50A
Export	230V, 50Hz, 1x32A
Jet Total	29

## OPTIONAL FEATURES

CleanZone® System	Yes
Bluetooth Music System	Yes
WiFi Connectivity	Yes



Specifications subject to change without prior notice.

# 460

Dimensions.....	78" X 78" / 198 cm x 198 cm
Depth .....	35" / 89 cm
Seating Capacity.....	4
Water Capacity (gal/liters) .....	259 gal / 980 L
Weight empty .....	773 lbs / 351 kg
Weight full.....	2,923 lbs / 1,326kg
Illuminated Drink Holders.....	3
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls .....	Yes
Comfort Collar®.....	2
Head Cushions .....	2
Performance Seating® .....	Yes
Aurora Cascade Water Feature.....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x32A
Jet Total .....	32

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
WiFi Connectivity.....	Yes
X-Series Collar .....	Yes



Specifications subject to change without prior notice.

# 461

Dimensions.....	78" X 78" /198 x 198 cm
Depth.....	35" /89 cm
Seating Capacity.....	4
Water Capacity (gal/liters) .....	255 gal /963 L
Weight (empty) .....	773 lbs/351 kg
Weight (full).....	2,886 lbs/1,309 kg
Lounge.....	Yes
Illuminated Drink Holders.....	2
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®.....	1
Head Cushions .....	2
Chromatherapy.....	Yes
Performance Seating® .....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x32A
Jet Total .....	28

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
WiFi Connectivity.....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

# 470

Dimensions.....	88" X 88" /224 x 224 cm
Depth.....	35" /89 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	296 gal /1,119 L
Weight (empty) .....	918 lbs/416 kg
Weight (full).....	3,372 lbs/1,530 kg
Illuminated Drink Holders.....	4
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®.....	2
Foot Dome .....	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	2
Chromatherapy.....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x32A
Jet Total .....	48

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
WiFi Connectivity.....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

# 471

Dimensions.....	88" X 88" /224 cm x 224 cm
Depth.....	35" /89 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	347/1,314
Weight (empty) .....	820 lbs/372 kg
Weight (full).....	3,703 lbs/1,680 kg
Lounge.....	Yes
Illuminated Drink Holders.....	4
Illuminated Spa Controls.....	Yes
Molded Grab Bar .....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY Features

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Foot Relief Zone®.....	Yes
Comfort Collar®.....	2
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	3
ChromaTherapy .....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x32A
Jet Total .....	49

## OPTIONAL Features

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
WiFi Connectivity.....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

Dimensions.....	88" X 88" / 224 cm x 224 cm
Depth.....	35" / 89 cm
Seating Capacity.....	5
Water Capacity (gal/liters) .....	349 gal /1,320 L
Weight (empty) .....	899 lbs/408 kg
Weight (full).....	3,794 lbs/1,721 kg
Lounges .....	2
Illuminated Drink Holders .....	3
Illuminated Spa Controls .....	Yes
Molded Grab Bars .....	Yes
3.5" Underwater Spa Light .....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls.....	Yes
Foot Relief Zone®.....	Yes
Calf Zone.....	Yes
Comfort Collar®.....	1
Zone Therapy® Seat.....	Yes
Head Cushions .....	3
Chromatherapy.....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export .....	230V, 50Hz, 1x32A
Jet Total .....	47

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
WiFi Connectivity.....	Yes
X-Series Collar .....	Yes



Specifications subject to change without prior notice.



# 480

Dimensions.....	91.5" x 91.5" /232 cm x 232 cm
Depth.....	38" /97 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	351 gal /1,330 L
Weight (empty) .....	972 lbs/441 kg
Weight (full).....	3,889lbs/1,764 kg
Lounges .....	1
Illuminated Drink Holders .....	5
Illuminated Spa Controls.....	Yes
3.5" Underwater Light .....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan .....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®.....	2
Foot Dome .....	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	2
ChromaTherapy .....	Yes
Illuminated Waterfall Feature.....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export .....	230V, 50Hz, 1x32A
Jet Total .....	53

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
WiFi Connectivity.....	Yes
X-Series Collar .....	Yes



Specifications subject to change without prior notice.

Dimensions.....	91.5" x 91.5" /232 cm x 232 cm
Depth.....	38" /97 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	417 gal /1,580 L
Weight (empty) .....	938 lbs/425 kg
Weight (full).....	4,403 lbs/1,997 kg
Lounge.....	Yes
Illuminated Drink Holders.....	3
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Foot Relief Zone®.....	Yes
Comfort Collar®.....	2
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	3
ChromaTherapy .....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export .....	230V, 50Hz, 1x32A
Jet Total .....	52

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
WiFi Connectivity.....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

Dimensions.....	92" x 92" / 234 cm x 234 cm
Depth.....	38" / 97 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	415 gal /1,572 L
Weight (empty) .....	1,050 lbs/476 kg
Weight (full).....	4,497 lbs/2,040 kg
Lounge.....	Yes
Illuminated Drink Holders.....	4
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®.....	1
Foot Dome .....	Yes
Zone Therapy® Seat.....	Yes
Head Cushions .....	4
Illuminated Waterfall Feature.....	2
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump3.....	3.0Hp/6.0bHp, 240V, 1Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump3 (Export) .....	3.0Hp/6.0bHp, 230V, 1Sp
Electrical Requirements (4-Wire).....	240/50A/60A
Export.....	230V, 50Hz, 1x35A
Jet Total .....	75

## OPTIONAL FEATURES

CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
WiFi Connectivity.....	Yes



Specifications subject to change without prior notice.

# 890

Dimensions	100" x 92" / 254 cm x 234 cm
Depth	38" / 97 cm
Seating Capacity	6
Water Capacity (gal/liters)	470 gal / 1,779 L
Weight (empty)	1,219 lbs / 553 kg
Weight (full)	5,120 lbs / 2,322 kg
Illuminated Drink Holders	3
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Northern Exposure® Insulation	Yes
ABS Bottom Pan	Yes
SmartTouch 2 Controls	Yes
Comfort Collar®	1
Illuminated Waterfall Feature	1
Aurora Cascade Water Feature	2
Foot Dome	Yes
Zone Therapy® Seat	Yes
Head Cushions	4
Ice Bucket	Yes
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump3	3.0Hp/6.0bHp, 240V, 1Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump3 (Export)	3.0Hp/6.0bHp, 230V, 1Sp
Electrical Requirements (4-Wire)	240/50A/60A
Export	230V, 50Hz, 1x35A
Jet Total	78

## OPTIONAL FEATURES

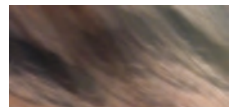
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
WiFi Connectivity	Yes

## 890 Acrylic Colors

Sterling Silver



Tuscan Sun



Midnight Canyon



Specifications subject to change without prior notice.

# 982

Dimensions.....	91" X 133" /231 cm x 338 cm
Depth.....	38" /97 cm
Seating Capacity.....	8-10
Water Capacity (gal/liters) .....	689 gal /2,609 L
Weight (empty) .....	1,448 lbs/657 kg
Weight (full).....	7,375 lbs/3,345 kg
Lounges .....	2
Illuminated Drink Holders.....	4
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes

ABS Bottom Pan .....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®.....	1
Foot Dome .....	Yes
Zone Therapy® Seat.....	Yes
Head Cushions .....	4
Love Seat .....	Yes
Illuminated Water Feature.....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes
Pump 1.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump 2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump 3.....	3.0Hp/6.0bHp, 240V, 1Sp
Pump 4.....	3.0Hp/6.0bHp, 240V, 1Sp

Pump1 (Export) .....	2.0Hp/4.0bHp, 230V, 2Sp
Pump2 (Export) .....	2.0Hp/4.0bHp, 230V, 2Sp
Pump3 (Export) .....	2.0Hp/4.0bHp, 230V, 1Sp
Pump4 (Export) .....	2.0Hp/4.0bHp, 230V, 1Sp
Electrical Requirements .....	
(4-Wire).....	240/60A
Export .....	230V, 50Hz, 1x35A
Jet Total .....	84

## OPTIONAL FEATURES

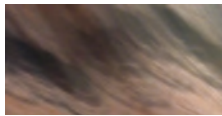
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
WiFi Connectivity.....	Yes
Exercise Kit.....	Yes
Pneumatic Power Oars.....	Yes
X-Series Collar.....	Yes

## 982 Acrylic Colors Available

Sterling Silver



Tuscan Sun



Midnight Canyon



Specifications subject to change without prior notice.

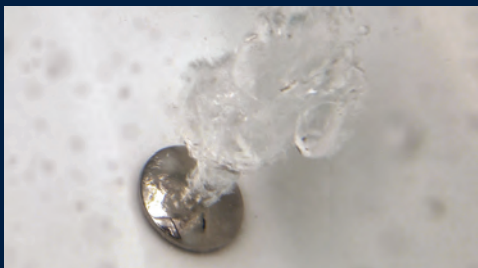


# Medically Designed Massage

Your AMERICAN WHIRLPOOL® hot tub features the worlds first Medically designed jetting systems for the ultimate massage. Whether it's diminishing the stresses of everyday life, relieving stiff muscles or simply helping you get a good night's sleep - medically designed Zone Therapy® utilizes correctly positioned jets to target pain zone trigger points. Precisely locating the correct size jet and massaging action where they are most effective is key to relieving pain and stiffness throughout the entire body.

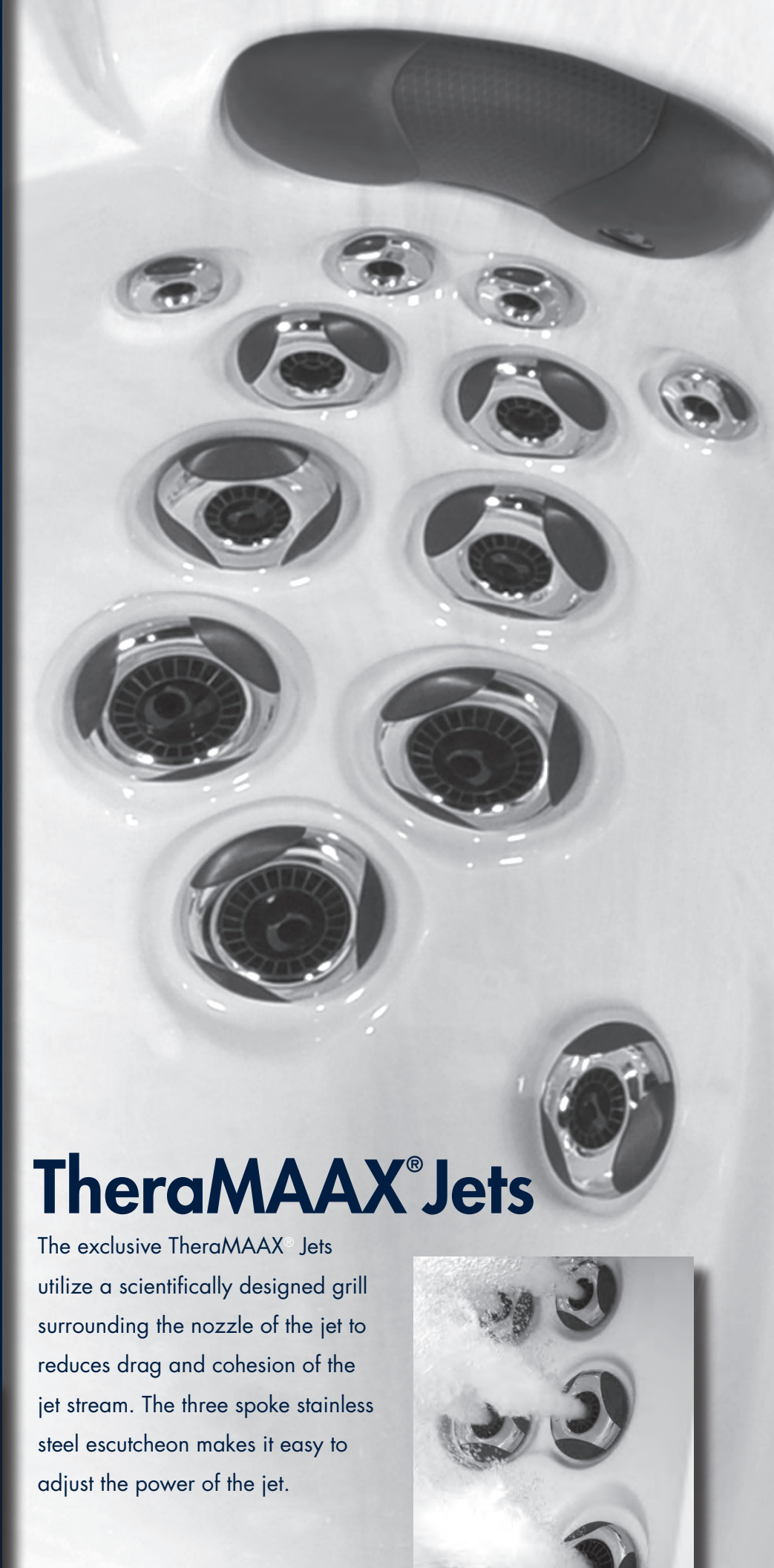
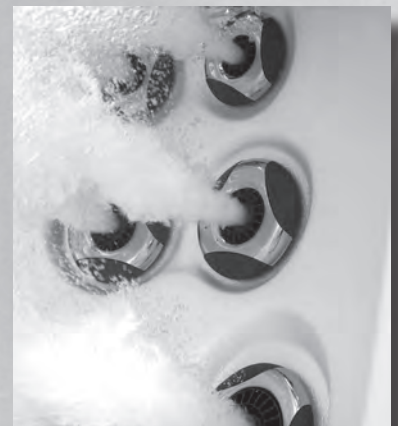
## AeroMAAX®

AeroMAAX® strategically places air injectors throughout the spa. This gentler massage promotes blood flow and "vacillation," the awakening of smaller blood vessels through the body. The effect is mild vibration in the spa, to soothe, refresh and heat.



## TheraMAAX® Jets

The exclusive TheraMAAX® Jets utilize a scientifically designed grill surrounding the nozzle of the jet to reduce drag and cohesion of the jet stream. The three spoke stainless steel escutcheon makes it easy to adjust the power of the jet.





# Comfort Collar<sup>®</sup>

A neck massage therapy system is one of the most relaxing features in a spa. The molded Comfort Collar's unique cushion supports your neck, while the jets massage neck and shoulder muscles. The Comfort Collar<sup>®</sup> is like having your neck massaged by a loved one. This hallmark feature is one of the reasons many have already chosen an AMERICAN WHIRLPOOL<sup>®</sup> hot tub.



## X-Series Collar

The convenient X-series option replaces the Comfort Collar<sup>®</sup> and increases the seat size in the deep corner seat for physical freedom of movement and enhanced comfort for those who need it.



# Ultimate Comfort

For over 40 years we have designed the worlds most comfortable hot tubs thanks to patented features like the zero gravity Performance Seat®. Seats are specifically molded to fit a variety of shapes and sizes so you can find the one that's right for you. Deep immersion seating provides ultimate comfort, while armrests and Foot Relief Zones® seem to mold to your body.



## Performance Seating®

Performance Seating® means AMERICAN WHIRLPOOL® has the most comfortable spas in the industry. Each seat is designed to provide full body immersion and proper posture, in harmony with their respective jetting pattern, for comfort, superior jet performance and reducing stress on your lower back.





# SmartTouch Control

Intuitive SmartTouch control panels are easy to read with animation allowing you to control the hot tub with the tap of your finger. Unlike your smart devices this control works great when wet. Combined with Powerworks® and fully electronic pumps makes it the most advanced hot tubs in the world.

AMERICAN WHIRLPOOL® hot tubs utilize Direct Drive 56 frame pumps in all of their 240 volt models. These are larger, and more powerful motors that eliminates mechanical switches allowing the pumps to run cooler for a longer and more energy efficient life.



## Wifi Connectivity

AMERICAN WHIRLPOOL® hot tubs now put your spa's controls in the palm of your hand. Simply download the free app, sync to your home's WiFi system and enjoy complete control anywhere in the world.





# Bluetooth Music

State of the art bluetooth technology puts the music at your fingertips. Enjoy your favorite artists and playlists anytime with this easy to use stereo system. Simply sync any bluetooth compatible device and as you slip in to the soothing waters enjoy your favorite artists.

Two fully integrated speakers provide crisp clear fidelity for your listening enjoyment.

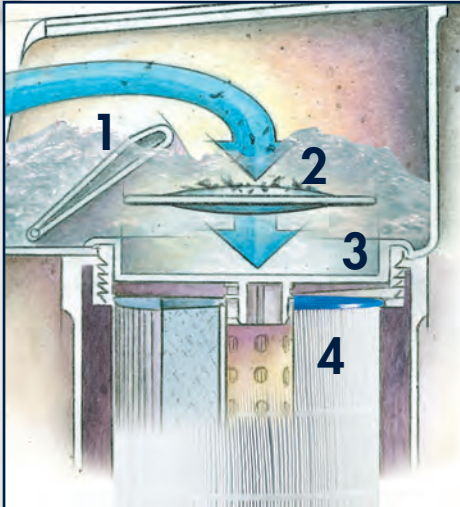
When you choose the AMERICAN WHIRLPOOL® Sound System, sound will resonate through the water from the powerful subwoofer, which is integrated directly into your spa's structure. The technology allows you to not only hear, but also feel your music.



*Subwoofer*

# Crystal Clear Water

Perfect moments deserve perfect, crystal clear water. The water maintenance of your spa is made easy by the exclusive features of AMERICAN WHIRLPOOL's complete 4 step cleaning system and dual sanitization.



## 4 Step Filtration System

- 1. Weir Door** - Breaks the water surface tension and traps debris.
- 2. First Filter** - Removes oil and ultra fine particulates up to 10 microns.
- 3. Basket** - Captures debris before filtering for easy removal.
- 4. Spa Filter** - Oversized filter permits the high flow 1000gpm intake of water to be cleaned and returned into the spa.

## CleanZone®

The CleanZone® water purification system will automatically maintain healthy, crystal clear water while greatly reducing chemical maintenance. CleanZone® is a cartridge oxidizer that generates oxygen and cleans your spa water.



## CleanZone® Ultra

The CleanZone® Ultra system uses the power of UVC light, the same technology utilized in many communities around the world to purify drinking water. CleanZone® Ultra kills 99.9% of micro-organisms, bacteria, viruses and parasites. This system is the perfect blend of hygiene, purity and technology.



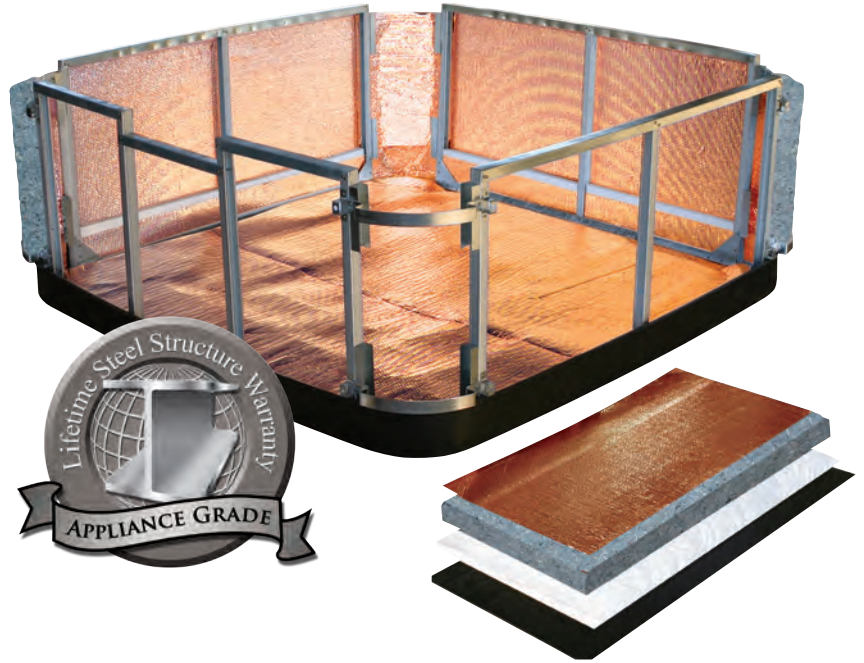
# Steel Frame Appliance Grade Structure

AMERICAN WHIRLPOOL® hot tubs are the worlds first steel frame Appliance Grade® hot tubs. The steel frame provides greater structural integrity than wood, as well as superior corrosion protection for a much longer life. Unlike wood It will never rot, warp, or crack. Stronger, more durable, and ideal for the environment - it's the reason AMERICAN WHIRLPOOL® is the ultimate hot tub. The steel frame and Northern Exposure® Insulation allow for complete service of the entire structure and all mechanical parts. Essentially the spa can be serviced to factory specifications right in your backyard, for the lifetime you own it. The hot tub is built to the same service and safety standards as other home appliances.



## Lifetime Steel Structure Warranty

The steel frame is the backbone and support for the entire spa. The steel structure of your AMERICAN WHIRLPOOL® hot tub carries a lifetime warranty.



## ABS Sealed Base

The ABS Sealed Base is an integral part of the support structure in an AMERICAN WHIRLPOOL® hot tub. Its one-piece construction provides a rugged foundation that seals the bottom of the spa, locking in heat and sealing out moisture.

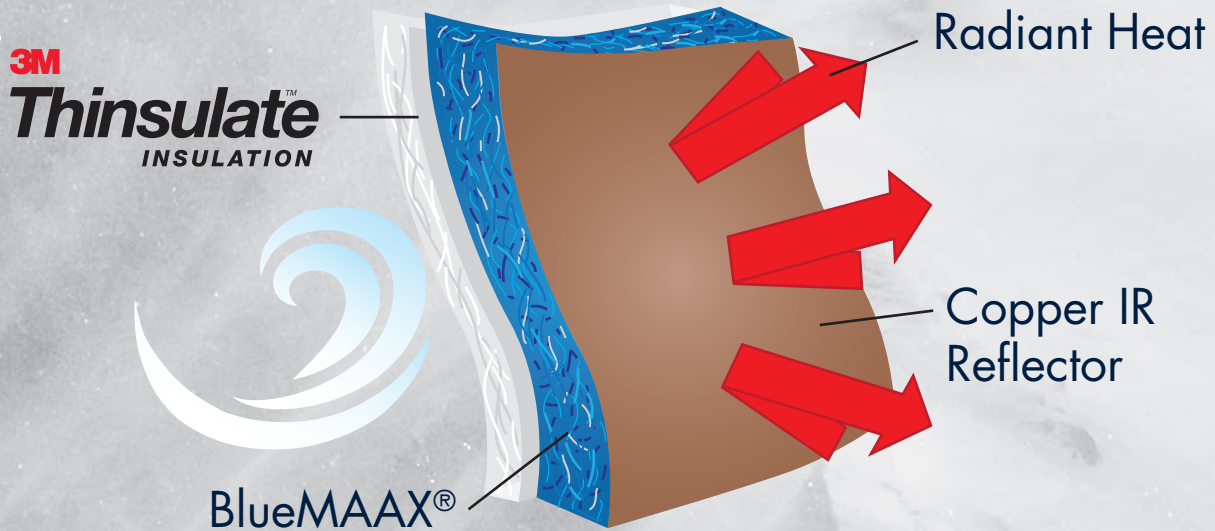
## Service

Conventional foam-filled hot tubs are extremely hard to service and are often damaged in the process. It is very costly to bring these back to factory specifications.



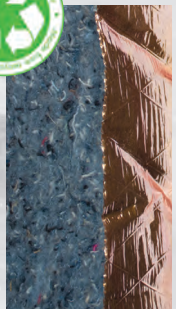


Northern Exposure® is the ultimate hot tub insulation system. This patent pending thermal barrier technology recycles the free heat energy for more efficient heating and lower energy costs. All four sides of the spa, plus the floor and cover are lined with reflective copper material to reflect radiant heat energy generated from the pumps back into the spa. Heat is absorbed back into the plumbing helping raise and maintain water temperature. Finally the entire exterior of the hot tub is wrapped in 3M Thinsulate® Insulation, the same incredible material utilized in winter clothing. This three layer patent pending system ensures energy created by the spa stays in the spa.



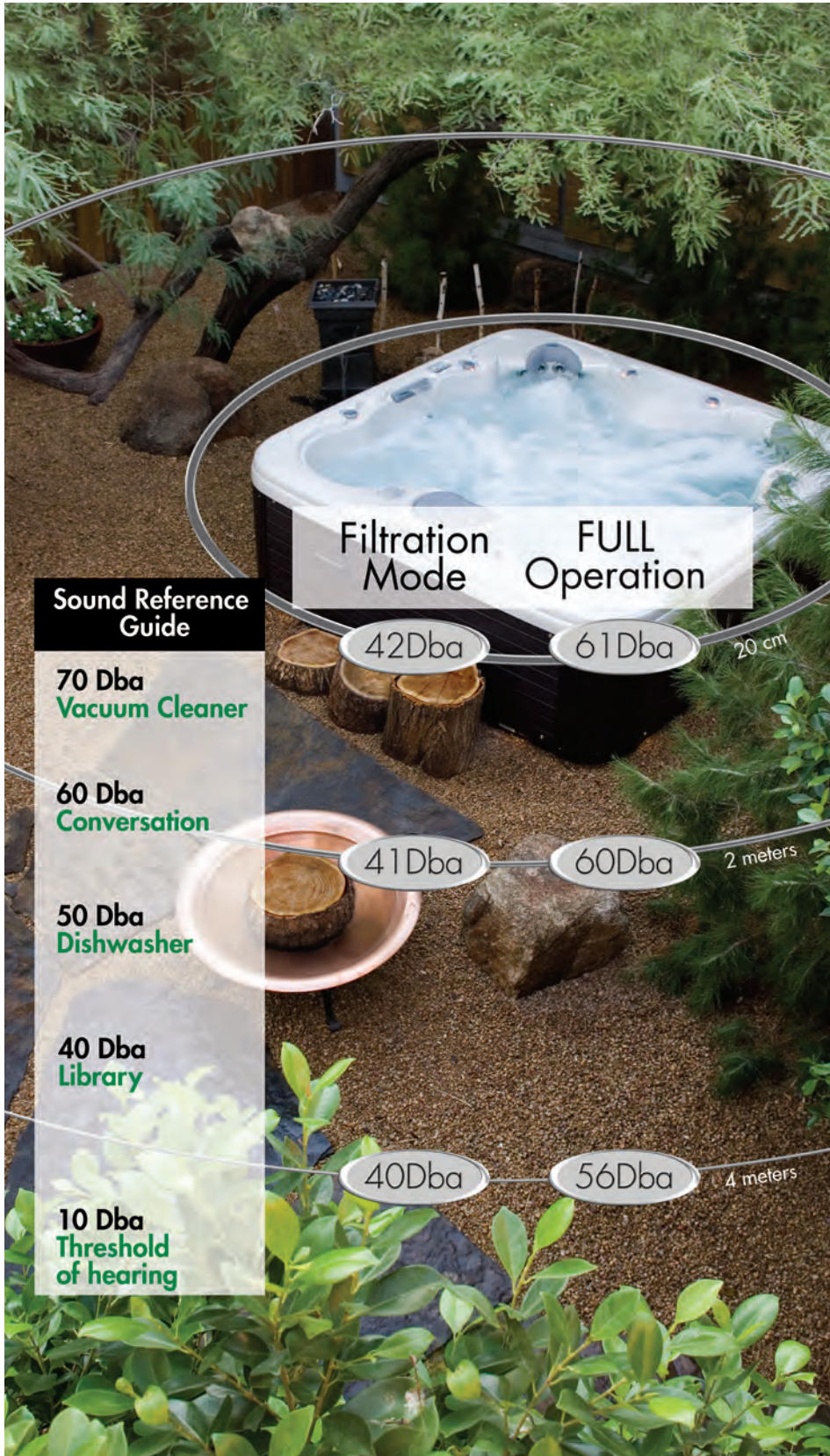
## BlueMAAX®

The Northern Exposure® Insulation System features our eco-friendly BlueMAAX® insulation. Made from recycled natural fiber, it is approved by the U.S. Green Building Council. The insulation contains no chemical irritants, is treated with a borate based solution to prevent mold/mildew growth, pest infestation, and acts as a fire retardant. BlueMAAX® replaces the urethane foam in "foam filled" hot tubs. (Foam filling produces volatile organic compounds (VOC's) which are harmful to the environment.)



# Ultra Quiet

The same insulation that makes an AMERICAN WHIRLPOOL® hot tub energy efficient also aids in it's ultra quiet operation. Sound energy is trapped and deadened inside the hot tub by the insulation sound barrier. Quiet operation is essential to ensure a peaceful relaxing experience throughout the entire backyard.



## Insulating Cover

AMERICAN WHIRLPOOL's premium grade insulating covers contain a unique copper lining, removable heat sealing pillows to vent excess heat off in the summer and a tailored fit to keep the heat in when cooler. The cover also acts as an important safety barrier to the spa.



## Lifetime Insulation Warranty

The insulation system in your new AMERICAN WHIRLPOOL® hot tub is warranted to maintain the same insulation value as it had at the time it was manufactured. The high R value, Appliance Grade® construction will allow a technician to service the entire spa and bring it back to factory specifications at home.

# Set The Mood

Your American whirlpool hot tub is available with a beautiful variety of water and light features. From the laminar water fountains to the Chromotherapy underwater lighting system, everything you need for the perfect scene is available with the touch of a button. Set the color for the perfect mood or turn on the soothing water cascade to help you drift off and forget the stress of the day.



## Illuminated Ergonomic Massage Controller

The Ergonomic Massage Controller is illuminated to work in harmony with the other lighting options. It provides an ergonomic grip for easy adjustment of the jet pressure.



## Illuminated Drink Holders

The illuminated drink holders turn even water into a visual piece of art that makes any evening special.

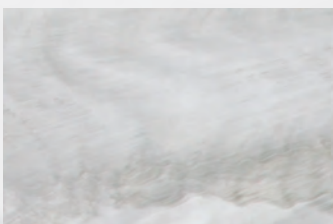


# Continuous Cast Acrylic

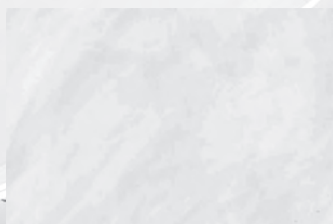
Every AMERICAN WHIRLPOOL® hot tub has an attractive interior finish made from continuous cast acrylic. This is superior to Ethylene "soft plastic" surfaces. The hard, non-porous surface resists stains, fading, scratches and chemical abuse. With the look of granite, pearl or metalecence, the extremely rugged and durable finish offers beauty and peace of mind.

## Acrylic Colors

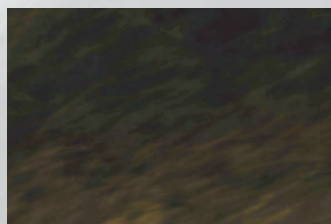
Glacier Mountain



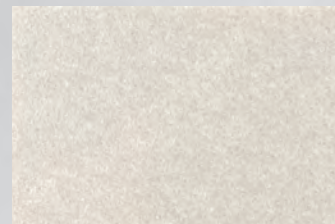
Sterling Silver



Midnight Canyon



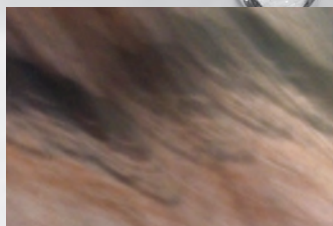
Gypsum



Storm Clouds



Tuscan Sun



Majestic Sky



Sahara





## DuraMAAX® Siding

DuraMAAX® is a state of the art wood-alternative material that has the look and feel of natural wood, without the maintenance. The material is impact resistant, impervious to weather or insect damage and will never splinter, crack or rot. The attractive exterior locks in heat and seals out cold air providing a beautiful look and feel



## Cabinet Colors

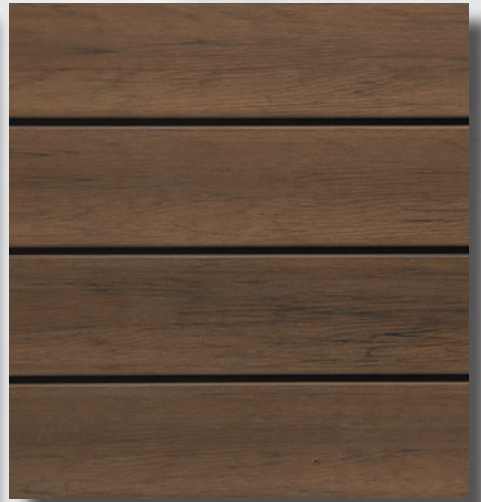
Resort Gray



Modern Mocha



Pecan Ridge



# 100



### STRUCTURAL FEATURES

Dimensions.....	76" /193 cm Diameter
Depth.....	36" /91 cm
Seating Capacity.....	4
Water Capacity (gal/liters) .....	200 gal/757 ltr
Weight (empty) .....	620 lbs /281 kg
Weight (full).....	2,277 lbs /1,033 kg
3.5" Underwater Spa Light.....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Treated Wooden Frame.....	Yes
DuraMAAX® Cabinetry.....	Yes
Thermo-Lock® Insulation.....	Yes
HDPE Sealed Base .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Pump1 .....	1.5Hp/3.0bHp, 115V, 2Sp
Pump1 (Export) .....	2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire).....	240V/30A/40A
(3-Wire).....	120V/15A/30A
Export.....	230V, 50 Hz, 1x10A
Jet Total .....	18

### OPTIONAL FEATURES

CleanZone® System.....	Yes
<b>Dealer Installed Option:</b>	
GFCI Cord.....	15ft, 15A

# 151



### STRUCTURAL FEATURES

Dimensions.....	83" x 63" / 211 cm x 160 cm
Depth.....	30" /76 cm
Seating Capacity.....	3
Water Capacity (gal/liters) .....	193 gal/731 ltr
Weight (empty) .....	680 lbs /308 kg
Weight (full).....	2,280 lbs /1,034 kg
Waterfall .....	Yes
3.5" Underwater Spa Light.....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Treated Wooden Frame.....	Yes
DuraMAAX® Cabinetry.....	Yes
Thermo-Lock® Insulation.....	Yes
HDPE Sealed Base .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Pump1 .....	1.5Hp/3.0bHp, 115V, 2Sp
Pump1 (Export) .....	2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire).....	240V/30A/40A
(3-Wire).....	120V/15A/30A
Export.....	230V, 50 Hz, 1x10A
Jet Total .....	20

### OPTIONAL FEATURES

CleanZone® System.....	Yes
<b>Dealer Installed Option:</b>	
GFCI Cord.....	15ft, 15A

# 160



### STRUCTURAL FEATURES

Dimensions..... 71" x 71" /180 cm x 180 cm  
 Depth..... 35"/89 cm  
 Seating Capacity..... 4  
 Water Capacity (gal/liters) ..... 229 gal/867 ltr  
 Weight (empty) ..... 653 lbs /296 kg  
 Weight (full) ..... 2,556 lbs /1,159 kg  
 3.5" Underwater Spa Light..... Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles ..... Yes  
 Treated Wooden Frame..... Yes  
 DuraMAAX® Cabinetry..... Yes  
 Thermo-Lock® Insulation..... Yes  
 HDPE Sealed Base ..... Yes  
 Stainless Steel Jets ..... Yes  
 Dynamic LED Lighting ..... Yes  
 Pump1 ..... 1.5Hp/3.0bHp, 115V, 2Sp  
 Pump1 (Export) ..... 2.0Hp/4.0bHp, 230V, 2Sp  
 Electrical Requirements  
 (4-Wire)..... 240V/30A/40A  
 (3-Wire)..... 120V/15A/30A  
 Export..... 230V, 50 Hz, 1x10A  
 Jet Total ..... 16

### OPTIONAL FEATURES

CleanZone® System ..... Yes  
**Dealer Installed Option:**  
 GFCI Cord ..... 15ft, 15A

# 171



### STRUCTURAL FEATURES

Dimensions..... 83" x 83" /211 cm x 211 cm  
 Depth..... 35"/89 cm  
 Seating Capacity..... 5-6  
 Water Capacity (gal/liters) ..... 336 gal/1,272 ltr  
 Weight (empty) ..... 893 lbs /405 kg  
 Weight (full) ..... 3,679 lbs /1,669 kg  
 Lounge..... Yes  
 Waterfall ..... Yes  
 3.5" Underwater Spa Light..... Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles ..... Yes  
 Treated Wooden Frame..... Yes  
 DuraMAAX® Cabinetry..... Yes  
 Thermo-Lock® Insulation..... Yes  
 HDPE Sealed Base ..... Yes  
 Stainless Steel Jets ..... Yes  
 Dynamic LED Lighting ..... Yes  
 Pump1 ..... 2.5Hp/5.0bHp, 240V, 2Sp  
 Pump 2..... 2.5Hp/5.0bHp, 240V, 2Sp  
 Pump1 (Export) ..... 2.0Hp/4.0bHp, 230V, 2Sp  
 Pump2 (Export) ..... 2.0Hp/4.0bHp, 230V, 2Sp  
 Electrical Requirements  
 (4-Wire)..... 240V/40A/60A  
 Export..... 230V, 50 Hz, 1x25A  
 Jet Total ..... 40

### OPTIONAL FEATURES

CleanZone® System ..... Yes

Specifications subject to change without prior notice.

# 250



### STRUCTURAL FEATURES

Dimensions.....	63" X 83" / 160 cm x 211 cm
Depth.....	33" / 84 cm
Seating Capacity.....	4
Water Capacity (gal/liters) .....	242 gal/916 ltr
Weight (empty) .....	707 lbs / 321 kg
Weight (full) .....	2,718 lbs / 1,233 kg
Drink Holders .....	1
Pillows .....	2
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry.....	Yes
Thermo-Lock® Insulation.....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240V/40A/50A
Export.....	230V, 50 Hz, 1x15A
Jet Total .....	23

### OPTIONAL FEATURES

CleanZone® System .....	Yes
Bluetooth Music System .....	Yes
WiFi Connectivity .....	Yes

#### Dealer Installed Option:

Aqua Klean® Filtration .....	Yes
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# 261



### STRUCTURAL FEATURES

Dimensions.....	72" X 72" / 183 cm x 183 cm
Depth.....	33" / 84 cm
Seating Capacity.....	2-3
Water Capacity (gal/liters) .....	198 gal/750 ltr
Weight (empty) .....	648 lbs / 294 kg
Weight (full) .....	2,292 lbs / 1,040 kg
Drink Holders .....	2
Pillows .....	2
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry.....	Yes
Thermo-Lock® Insulation.....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240V/40A/50A
Export.....	230V, 50 Hz, 1x15A
Jet Total .....	24

### OPTIONAL FEATURES

CleanZone® System .....	Yes
Bluetooth Music System .....	Yes
WiFi Connectivity .....	Yes

#### Dealer Installed Option:

Aqua Klean® Filtration .....	Yes
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# 270



### STRUCTURAL FEATURES

Dimensions..... 83" X 83" /211 cm x 211 cm  
 Depth..... 36"/91 cm  
 Seating Capacity..... 6-7  
 Water Capacity (gal/liters) ..... 364 gal/1,378 ltr  
 Weight (empty) ..... 950 lbs /431 kg  
 Weight (full) ..... 3,968 lbs /1,800 kg  
 Drink Holders ..... 2  
 Pillows ..... 4  
 3.5" Underwater Spa Light ..... Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles ..... Yes  
 Hybrid Sub-Structure..... Yes  
 DuraMAAX® Cabinetry..... Yes  
 Thermo-Lock® Insulation..... Yes  
 Molded Bottom Pan ..... Yes  
 Stainless Steel Jets ..... Yes  
 Dynamic LED Lighting ..... Yes  
 Aurora Cascade Water Feature ..... 2  
 Pump1 ..... 3.0Hp/6.0bHp, 240V, 2Sp  
 Pump2 ..... 3.0Hp/6.0bHp, 240V, 2Sp  
 Pump1 (Export) ..... 3.0Hp/6.0bHp, 230V, 2Sp  
 Pump2 (Export) ..... 3.0Hp/6.0bHp, 230V, 2Sp  
 Electrical Requirements  
 (4-Wire)..... 240V/40A/60A  
 Export..... 230V, 50 Hz, 1x25A  
 Jet Total ..... 46

### OPTIONAL FEATURES

CleanZone® System ..... Yes  
 CleanZone® Ultra (Dual Sanitization System) ..... Yes  
 Bluetooth Music System ..... Yes  
 WiFi Connectivity ..... Yes

#### Dealer Installed Option:

Aqua Klean® Filtration ..... Yes

# 271



### STRUCTURAL FEATURES

Dimensions..... 83" x 83" /211 cm x 211 cm  
 Depth..... 36"/91 cm  
 Seating Capacity..... 6  
 Water Capacity (gal/liters) ..... 375 gal/1,420 ltr  
 Weight (empty) ..... 934 lbs /424 kg  
 Weight (full) ..... 4,038 lbs /1,832 kg  
 Drink Holders ..... 2  
 Lounge..... Yes  
 Pillows ..... 3  
 3.5" Underwater Spa Light ..... Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles ..... Yes  
 Hybrid Sub-Structure..... Yes  
 DuraMAAX® Cabinetry..... Yes  
 Thermo-Lock® Insulation..... Yes  
 Molded Bottom Pan ..... Yes  
 Stainless Steel Jets ..... Yes  
 Dynamic LED Lighting ..... Yes  
 Aurora Cascade Water Feature ..... 2  
 Pump1 ..... 3.0Hp/6.0bHp, 240V, 2Sp  
 Pump2 ..... 3.0Hp/6.0bHp, 240V, 2Sp  
 Pump1 (Export) ..... 3.0Hp/6.0bHp, 230V, 2Sp  
 Pump2 (Export) ..... 3.0Hp/6.0bHp, 230V, 2Sp  
 Electrical Requirements (4-Wire) ..... 240V/40A/60A  
 Export..... 230V, 50 Hz, 1x25A  
 Jet Total ..... 44

### OPTIONAL FEATURES

CleanZone® System ..... Yes  
 CleanZone® Ultra (Dual Sanitization System) ..... Yes  
 Bluetooth Music System ..... Yes  
 WiFi Connectivity ..... Yes

#### Dealer Installed Option:

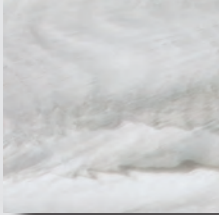
Aqua Klean® Filtration ..... Yes

Specifications subject to change without prior notice.

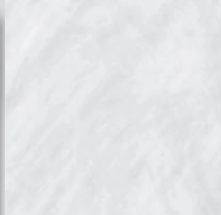
100-200 Series  
Color Palette

Acrylic Colors

Glacier Mountain



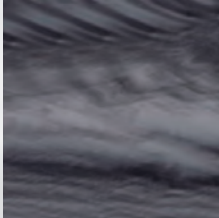
Sterling Silver



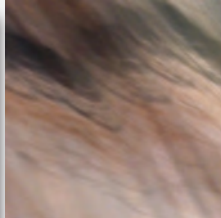
Midnight Canyon



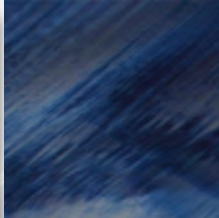
Storm Clouds



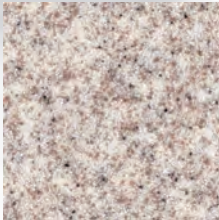
Tuscan Sun



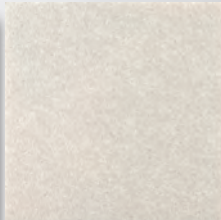
Majestic Sky



Sahara



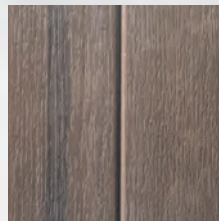
Gypsum



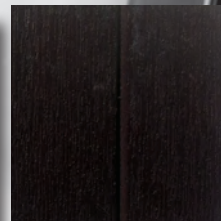
Cabinet Colors



Gray



Mocha



Pecan



STRUCTURAL FEATURES

Dimensions.....	92" X 92" /234 cm x 234 cm
Depth.....	36"/91 cm
Seating Capacity.....	7-8
Water Capacity (gal/liters) .....	433 gal/1,639 ltr
Weight (empty) .....	946 lbs /429 kg
Weight (full).....	4,548 lbs /2,135 kg
Drink Holders .....	3
Pillows .....	4
3.5" Underwater Spa Light .....	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry .....	Yes
Thermo-Lock® Insulation .....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240V/40A/60A
Export .....	230V, 50 Hz, 1x25A
Jet Total .....	46

OPTIONAL FEATURES

CleanZone® System .....	Yes
CleanZone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
WiFi Connectivity .....	Yes
<b>Dealer Installed Option:</b> Aqua Klean® Filtration .....	Yes

# 281



### STRUCTURAL FEATURES

Dimensions.....	92" X 92" /234 cm x 234 cm
Depth.....	36" /91 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	440 gal/1,666 ltr
Weight (empty) .....	1,009 lbs /458 kg
Weight (full) .....	4,658 lbs /2,113 kg
Drink Holders .....	2
Lounge.....	Yes
Pillows .....	3
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry.....	Yes
Thermo-Lock® Insulation.....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire) .....	240V/40A/60A
Export.....	230V, 50 Hz, 1x25A
Jet Total .....	44

### OPTIONAL FEATURES

CleanZone® System .....	Yes
CleanZone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
WiFi Connectivity .....	Yes

### Dealer Installed Option:

Aqua Klean® Filtration .....	Yes
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# 282



### STRUCTURAL FEATURES

Dimensions.....	92" X 92" /234 cm x 234 cm
Depth.....	36" /91 cm
Seating Capacity.....	5
Water Capacity (gal/liters) .....	408 gal/1,544 ltr
Weight (empty) .....	992 lbs /450 kg
Weight (full) .....	4,376 lbs /1,985 kg
Lounge.....	2
Pillows .....	3
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry.....	Yes
Thermo-Lock® Insulation.....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240V/40A/60A
Export.....	230V, 50 Hz, 1x25A
Jet Total .....	44

### OPTIONAL FEATURES

CleanZone® System .....	Yes
CleanZone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
WiFi Connectivity .....	Yes

### Dealer Installed Option:

Aqua Klean® Filtration .....	Yes
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Specifications subject to change without prior notice.

# ***PowerPool***<sup>®</sup>

*The Ultimate In Backyard Fun*







# PowerPool™

## SWIM.



Swimming has long been known as the ultimate zero-impact exercise and is widely **prescribed by physicians** to patients who want to get in shape or tone their body. PowerPools® employ two different water propulsion systems that work in concert with its open floor plan design. Choose a multi jet deep stream for exercise or the MAAX Force™ swim system for the ultimate endless current swimming experience. The observation seats and well marked swim lanes provide the **optimum swim training center** for your entire family.

## TRAIN.



A wide variety of aerobic exercises are possible in a PowerPool®. Aqua jogging is especially effective as the deep water neutralizes the effects of gravity while increasing resistance for an amazing low impact workout. **Fitness experts recommend** a warm water fitness regimen to maximize weight loss. Your PowerPool® can also be equipped with the aquatic exercise equipment package that features modern resistance band technology. Attach the resistance bands to perform a **complete toning program.**

A woman wearing sunglasses is relaxing in a white hot tub on a deck. The hot tub is filled with bubbling water. In the background, there is a blue Adirondack chair and a white fence. The word "RELAX" is overlaid in large white letters on the left side of the image.

# RELAX

When you are finished working out, sit back and relax for a complete spa experience. Let the hydrotherapy jets massage those tight, sore muscles. A recent study shows a 10 minute massage improves muscle recovery after working out. Owning a swim spa allows you the convenience of enjoying it year round on your schedule. Invite your friends or that special someone over to enjoy the soothing waters with you.

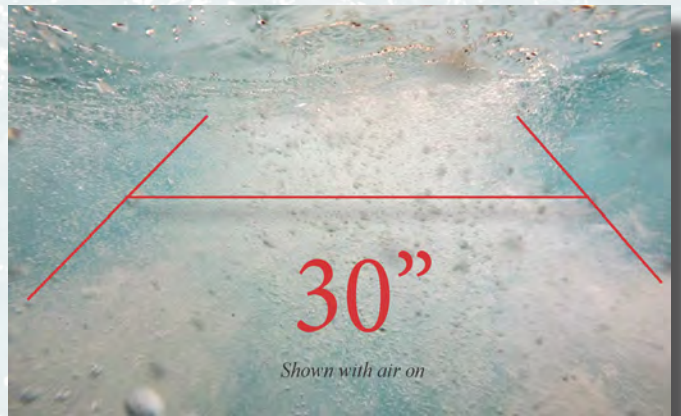
# MAAX<sup>®</sup> FORCE

JET PROPULSION SWIM SYSTEM

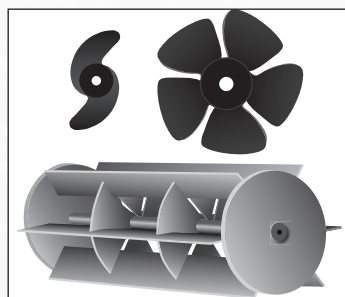
The new MAAX<sup>®</sup> Force jet propulsion system uses proprietary 'Anti-Turbulence' technology to boost and smooth the swim stream for the ultimate swimming experience. **Anti-turbulence technology** creates a powerful, smooth, variable jet stream that is completely adjustable and designed to allow you to swim at your individual fitness level.



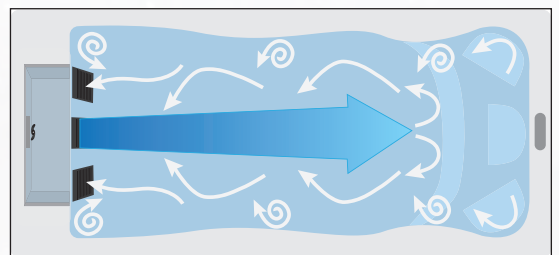
*The MAAX Force Jet Propulsion Swim System has a 30 inch wide swim lane offering a superior swimming experience.*



MAAX<sup>®</sup> Force Jet propulsion has **advantages over propellers or paddles** when creating a better swim stream. It is over 30" wide and easily produces a powerful swimming experience. You can also turn on the hydrotherapy mode to add air for a massage while you work out in the jet stream.



*Propeller and Impeller Systems*



*Propeller system turbulence*

## Four Seasons Swimming

Enjoy the benefits of outdoor swimming all year long in a PowerPool® swim spa. In many places of the world the outdoor swimming season is short and heating a conventional in-ground pool is expensive and impractical. With your new PowerPool® you can swim and entertain guests any time of the year without the hassle and cost of a swimming pool. Never worry about winterizing your swimming pool again, PowerPool® swim spas are made with the same high efficiency Northern Exposure® insulation system as our hot tubs. Additionally the locking insulated cover means your PowerPool® is hot and ready to use any time of the year.

Swim, Train and Relax year round!



### Built to the MAAX

The PowerPool® is built to the same quality standards as our appliance grade hot tubs. Every model features our steel frame, Northern Exposure® insulation and ABS bottom pan.



# MX6

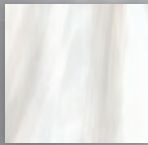
Length in/cm	190"/483 cm
Width in/cm	90"/229 cm
Height in/cm	61"/155cm
Weight (empty)	3,000 lbs/ 1361 kg
Weight (full)	15,800 lbs/7161 kg
Water Capacity (gal/liters)	2118 gal/8018 L
Seats	3
Depth in/cm	57"/145 cm
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 1Sp
Pump 4	3.0Hp/6.0bHp 1Sp
Elct Req.	240V/60A
Export	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
MAAXForce™ Swim Jets	3
Hydrotherapy Jets	25
Aurora Cascade Jets	4
Stainless Steel Jets	Yes

## Options

- Bluetooth Music System
- CleanZone®
- CleanZone® Ultra (Dual Sanitization System)
- Wifi Connectivity
- Exercise Kit
- Swim Tether



SAHARA



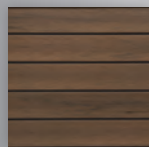
SILVER MARBLE



MODERN MOCHA



RESORT GRAY



PECAN RIDGE

## MX6 SIDING COLORS

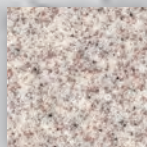
Note: Specifications are subject to change without prior notice. See retailer for current specifications.

# RS2

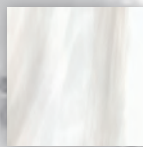
Length in/cm	144"/366 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	2,200 lbs/ 998 kg
Weight (full)	14,808 lbs/6717 kg
Weight Capacity (gal/liters)	1010 gal/3823 L
Seats	7
Depth in/cm	46"/117 cm
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 2Sp
Elct Req.	240V/50A/60A
Export	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets	6
Hydrotherapy Jets	69
Aurora Cascade Jets	4
Stainless Steel Jets	Yes

## Options

- Bluetooth Music System
- CleanZone®
- CleanZone® Ultra (Dual Sanitization System)
- Wifi Connectivity
- Exercise Kit
- Pneumatic Power Oars



SAHARA



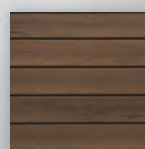
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MODERN  
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RESORT  
GRAY



PECAN  
RIDGE

RS2 SIDING  
COLORS

Note: Specifications are subject to change without prior notice. See retailer for current specifications.

# RL4/ML4

Length in/cm	168"/427 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	2,000 lbs/ 907 kg
Weight (full)	13,200 lbs/5987 kg
Water Capacity (gal/liters)	1550 gal/5867 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	2
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (ML4 only)	3.0Hp/6.0bHp 2Sp
Elct Req. / RL4	240V/40A/60A
Elct Req. / ML4	240V/50A/60A
Export / RL4	230V, 50Hz, 1x25A
Export / ML4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RL4	4
MAAXForce™ Swim Jets / ML4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

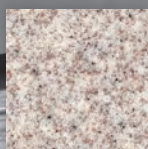
## Options

- Bluetooth Music System
- CleanZone®
- CleanZone® Ultra (Dual Sanitization System)
- Wifi Connectivity
- Exercise Kit
- Pneumatic Power Oars
- Swim Tether

Note: Specifications are subject to change without prior notice. See retailer for current specifications.



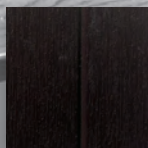
ML4 Shown



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RL4 SIDING COLORS



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ML4 SIDING COLORS



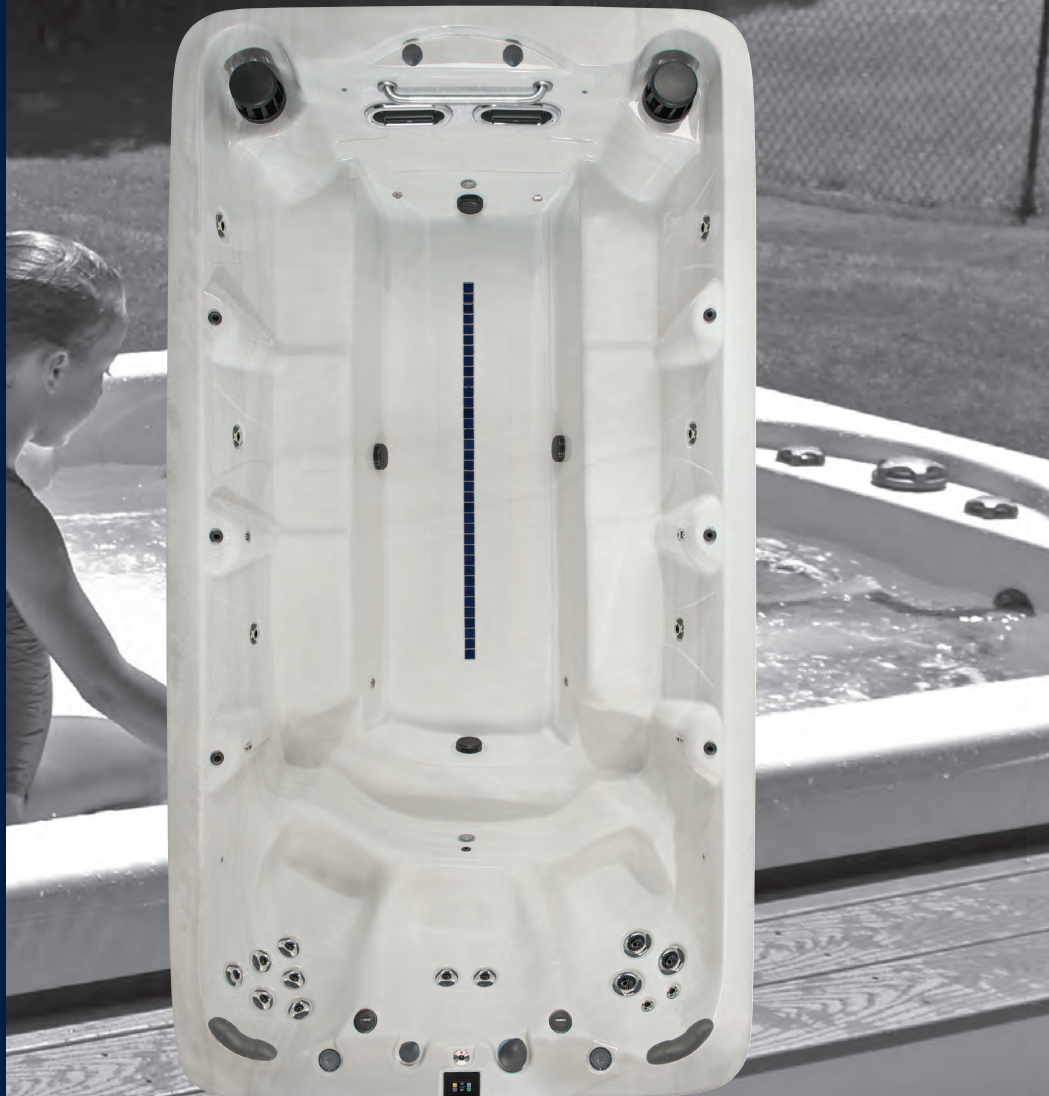
# RB4/MB4

Length in/cm	168"/427 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	2,200 lbs/ 998 kg
Weight (full)	11,400 lbs/5170 kg
Water Capacity (gal/liters)	1325 gal/5016 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	2
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (MB4 only)	3.0Hp/6.0bHp 2Sp
Elct Req. / RB4	240V/40A/60A
Elct Req. / MB4	240V/50A/60A
Export / RB4	230V, 50Hz, 1x25A
Export / MB4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RB4	4
MAAXForce™ Swim Jets / MB4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

## Options

- Bluetooth Music System
- CleanZone®
- CleanZone® Ultra (Dual Sanitization System)
- Wifi Connectivity
- Exercise Kit
- Pneumatic Power Oars
- Swim Tether

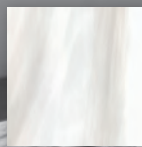
Note: Specifications are subject to change without prior notice. See retailer for current specifications.



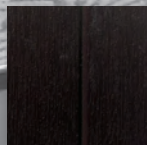
MB4 Shown



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RB4 SIDING COLORS



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MB4 SIDING COLORS

# DM8

Length in/cm	218"/553 cm
Width in/cm	90"/229 cm
Height in/cm	53"/135 cm
Weight (empty)	3,000 lbs/ 1361 kg
Weight (full)	19,574 lbs/8879 kg
Water Capacity (gal/liters)	
swim end	1650 gal/6245 L
spa end	300 gal/1136 L

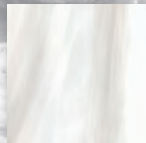
Swim Seating	3
Spa Seating	5
Depth in/cm	48"/122 cm
Illuminated Drink Holders	1
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 2Sp
Spa Pump	3.0Hp/6.0bHp 2Sp
Elct Req.	

swim end	240V/50A/60A
spa end	240V/40A/50A

Export / Swim End	230V, 50Hz, 1x35A
Export / Spa End	230V, 50Hz, 1x25A
Head Cushions	2
Digital Color Optics	Yes
MAAXForce™ Swim Jets	2
Hydrotherapy Jets	31
Aurora Cascade Jets	4
Stainless Steel Jets	Yes

## Options

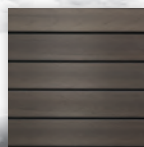
- Bluetooth Music System
- CleanZone® Ultra (Dual Sanitization System)
- Wifi Connectivity
- Exercise Kit
- Exercise Kit with Oars
- Swim Tether



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PECAN RIDGE

Note: Product models, features and options are subject to change. See retailer for current specifications.





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